

Date: Tuesday, 4/18/2006 7:44:59 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EYEBALL ADAPTER
Job Number	: 26700		
Estimate Number	: 12200		
P.O. Number	:	Part Number	: D34801
This Issue	: 4/18/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3480 REV.A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 26134	Drawing Revision	: A
		Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 4/25/2006
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Qty:	10
Comment	: est rev. A 06.02.07 new issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting Issue P/O: _____
 Email or Ship DXF file to vendor
 Laser Cut per Dwg D3480 flat pattern D3480-1F
 Material release note required

2.0	D34801F	Flange flat pattern
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
 DOUBLER FLAT PATTERN

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

ref w/o 26134

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Form as per dwg D3467 using DT8857

B 26134

SB 06/04/18

(10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: EYEBALL ADAPTER

Job Number: 26700

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Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/04/18

(10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: CA

SB 06/04/18

LO

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SB 06/04/18

(10)

Job Completion



L 06-04-20